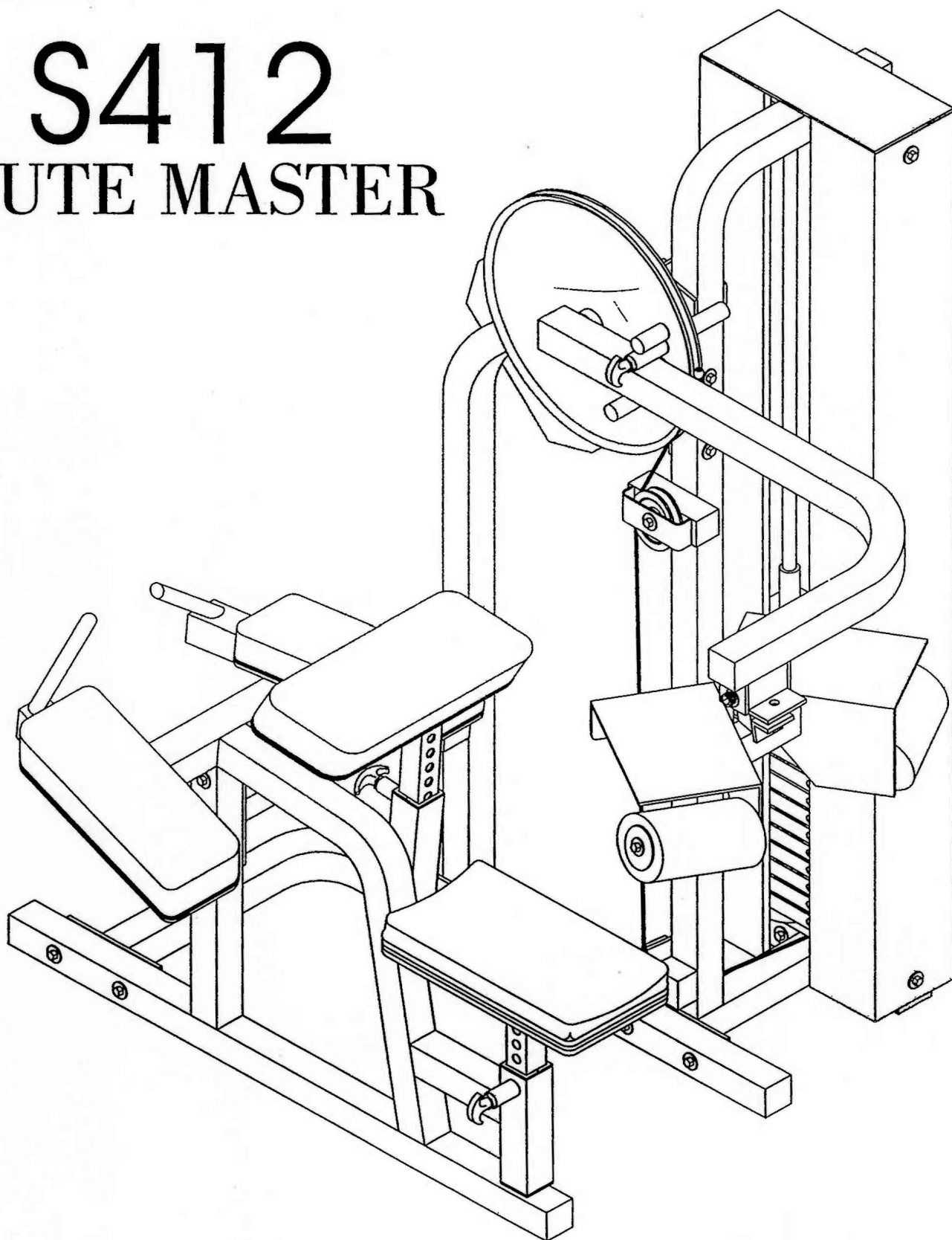


HOIST[®]
FITNESS SYSTEMS

S412 GLUTE MASTER



CUSTOMER CATALOG

AUGUST '94

PARTS LIST

Key No.	Qty.	Part Number	Description
1	1	61-S41201	BENCH ASSEMBLY
2	1	61-S41214	BASE TUBE
3	1	61-S41215	UPRIGHT SUPPORT
4	1	61-S41203	CROSSMEMBER
5	1	61-S41202	WEIGHTS UPRIGHT
6	2	61-STD-PLAS112	EZ GLIDE SEAT INSERTS
7	1	61-S41211	KNEE PAD MOUNT
8	1	61-STD-SU815	8" x 15" SPECIAL CONTOURED KNEE PAD
9	2	61-STD-SU515	5" x 15" ARM PADS
10	1	61-STD-SU815A	8" x 15" AB PAD
11	1	61-S41207	AB PAD MOUNT
12	2	16-FND-2532212	25/32" I.D. x 2 1/2" O.D. FENDER WASHER
13	1	61-STD-SU2000	4" DIA. x 7" ROLLER PADS
14	1	61-S41209	FOOTPLATE ASSEMBLY
15	2	14-OIL-12	1/2" OILITE
16	2	61-STD-SM1203A	1/2 PULL-PIN (LONG)
17	1	14-BRG-NYL1	NYLINER BUSHING
18	1	61-S41206	ARM ASSEMBLY
19	1	61-S41208	CAM ASSEMBLY
20	2	61-S41210	LIMITER STOPS
21	1	19-PAD-1	RUBBER PADS
22	4	14-BRG-RAD1PILP	PILLOW BEARINGS
23	1	61-S41212	COUNTERWEIGHT
24	1	61-41213	COUNTERWEIGHT CONNECTOR
25	1	61-S41204	WEIGHT STACK TOP
26	2	14-BSH-GRD-34	GUIDE ROD SNAP BUSHING
27	2	61-STD-SG107	3/4" DIA. x 59 3/4" GUIDE ROD
28	1	61-STD-SWTOP-1	8 1/2 LB. TOP WEIGHT PLATE W\STEM
29	15	61-STD-SW101	12 1/2 LB. WEIGHT PLATE

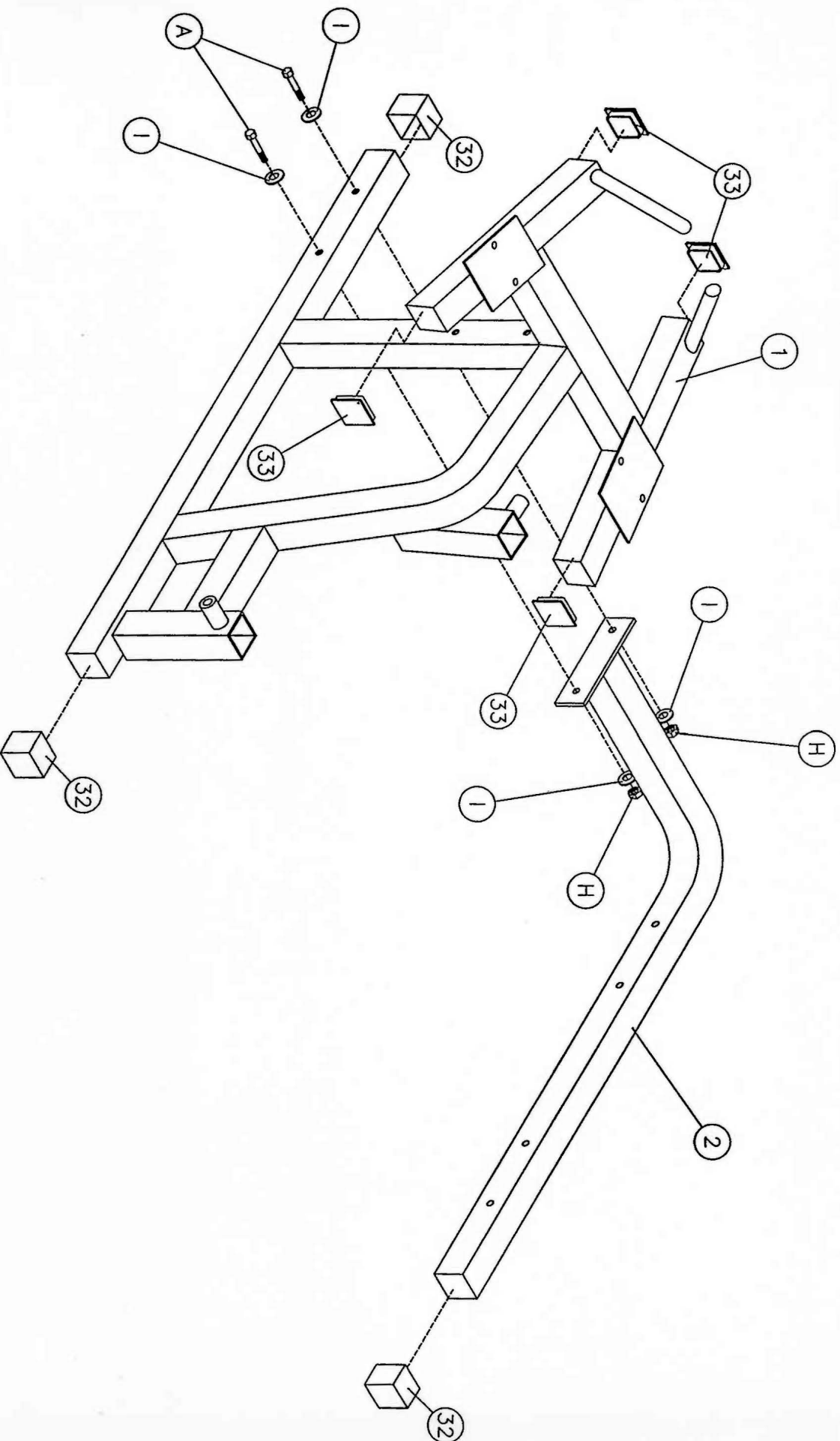
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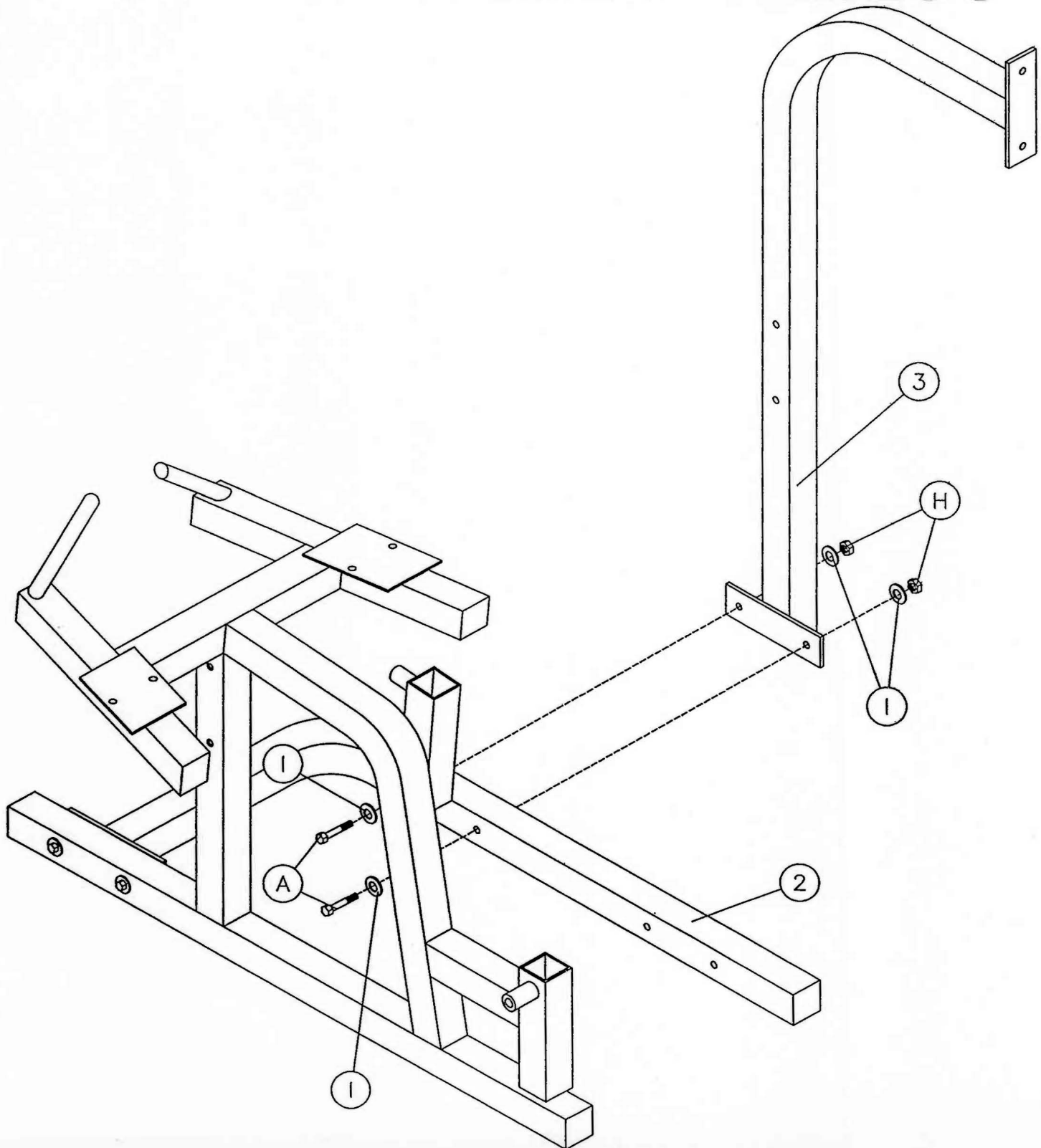
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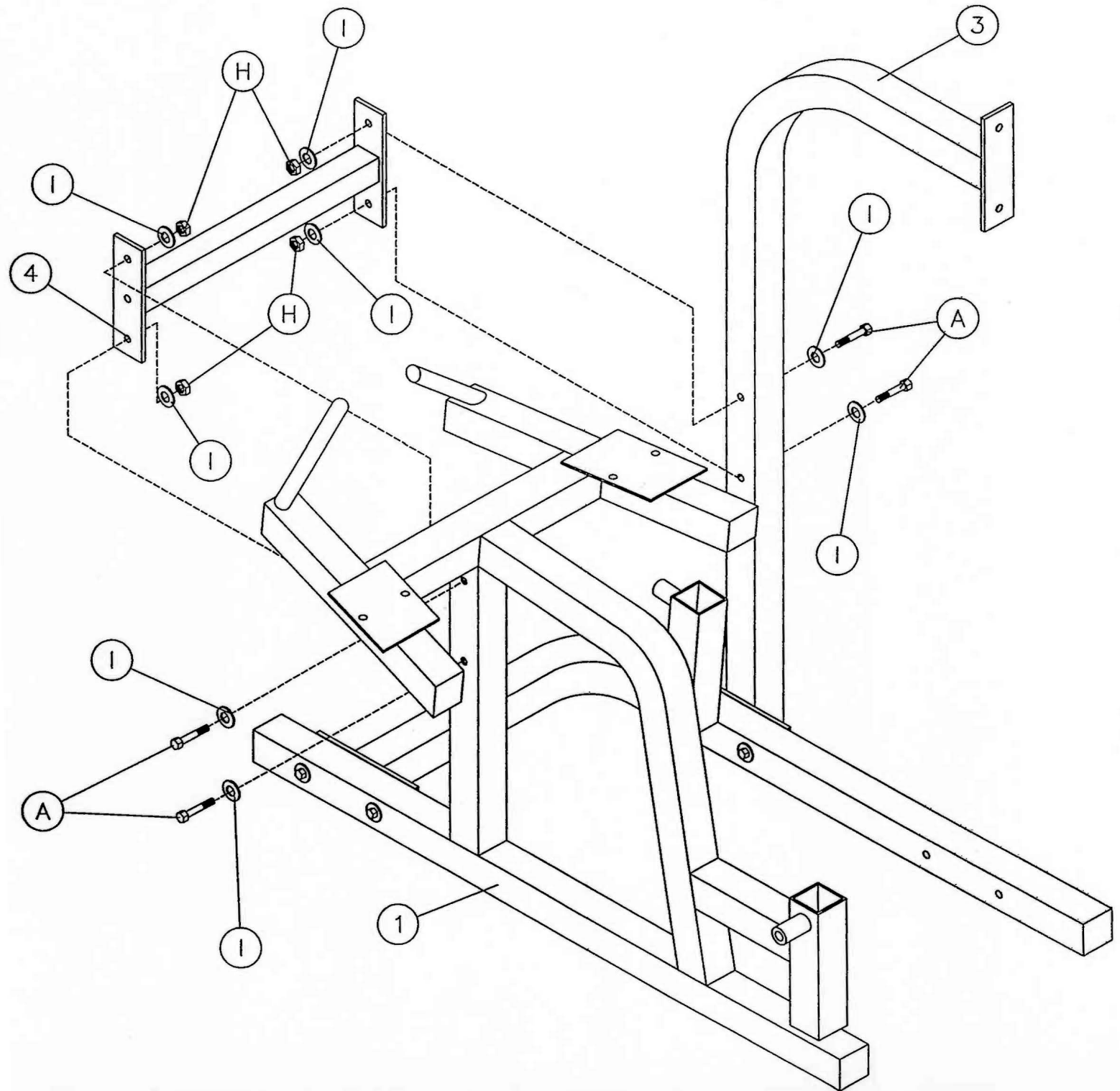
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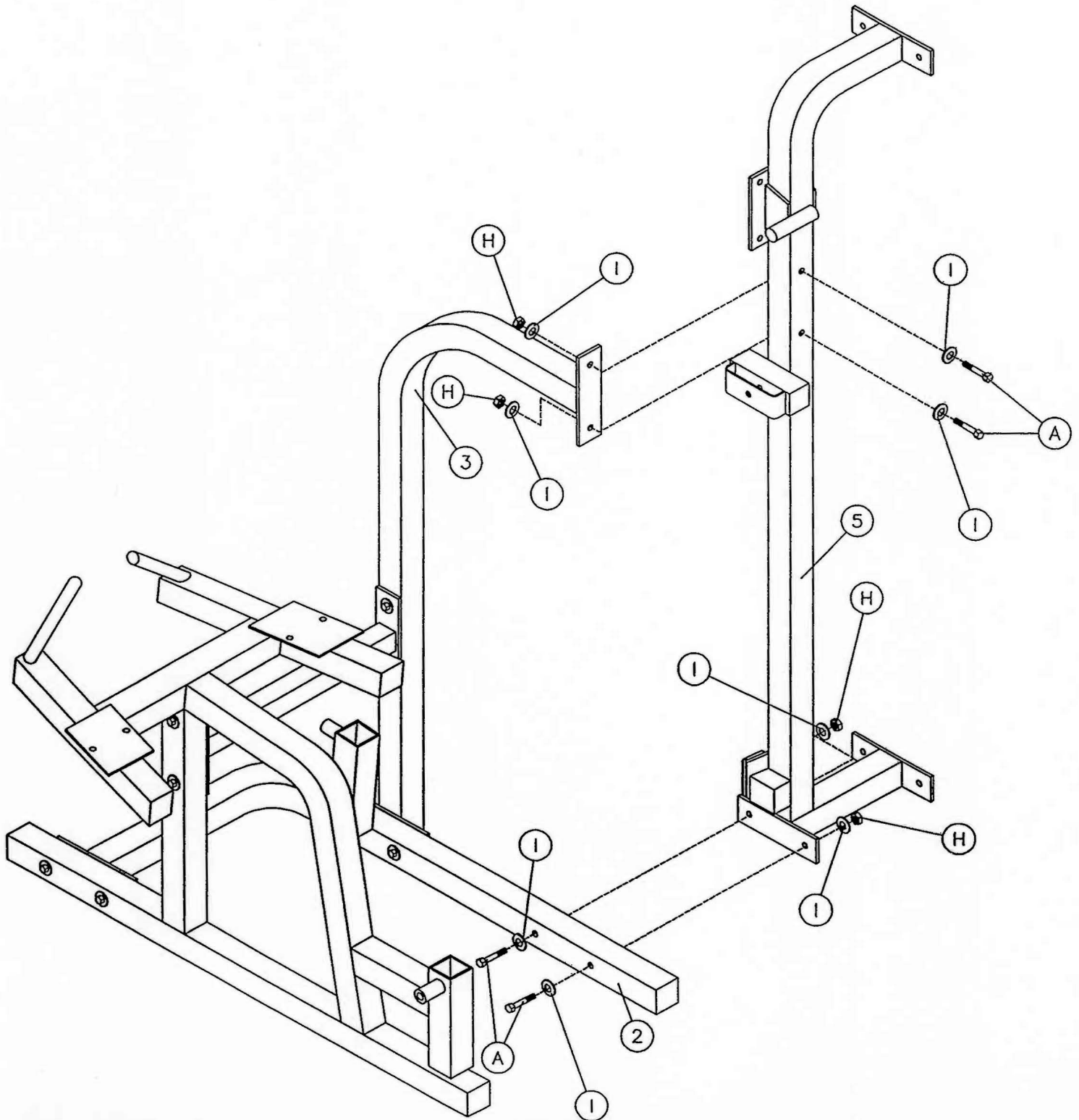
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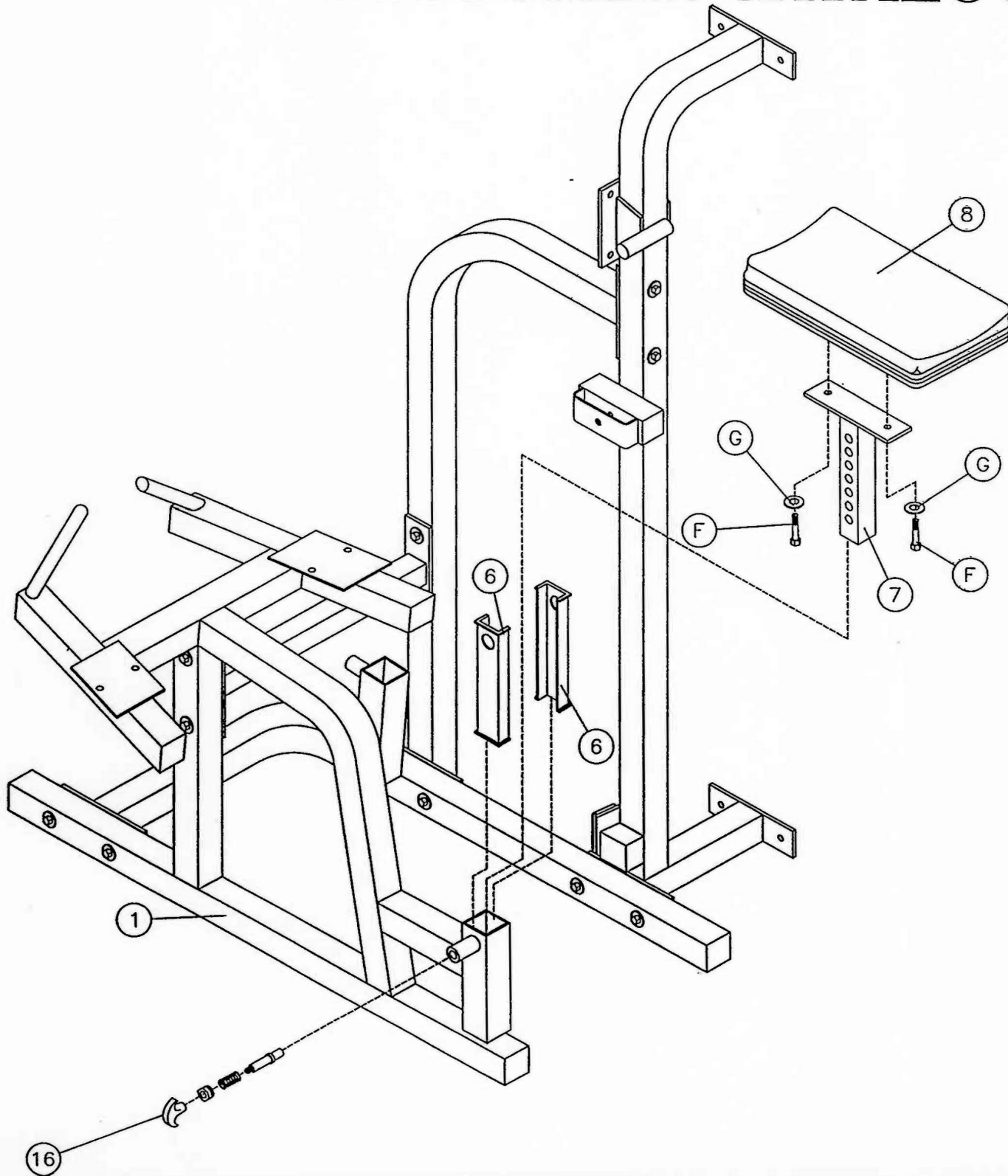
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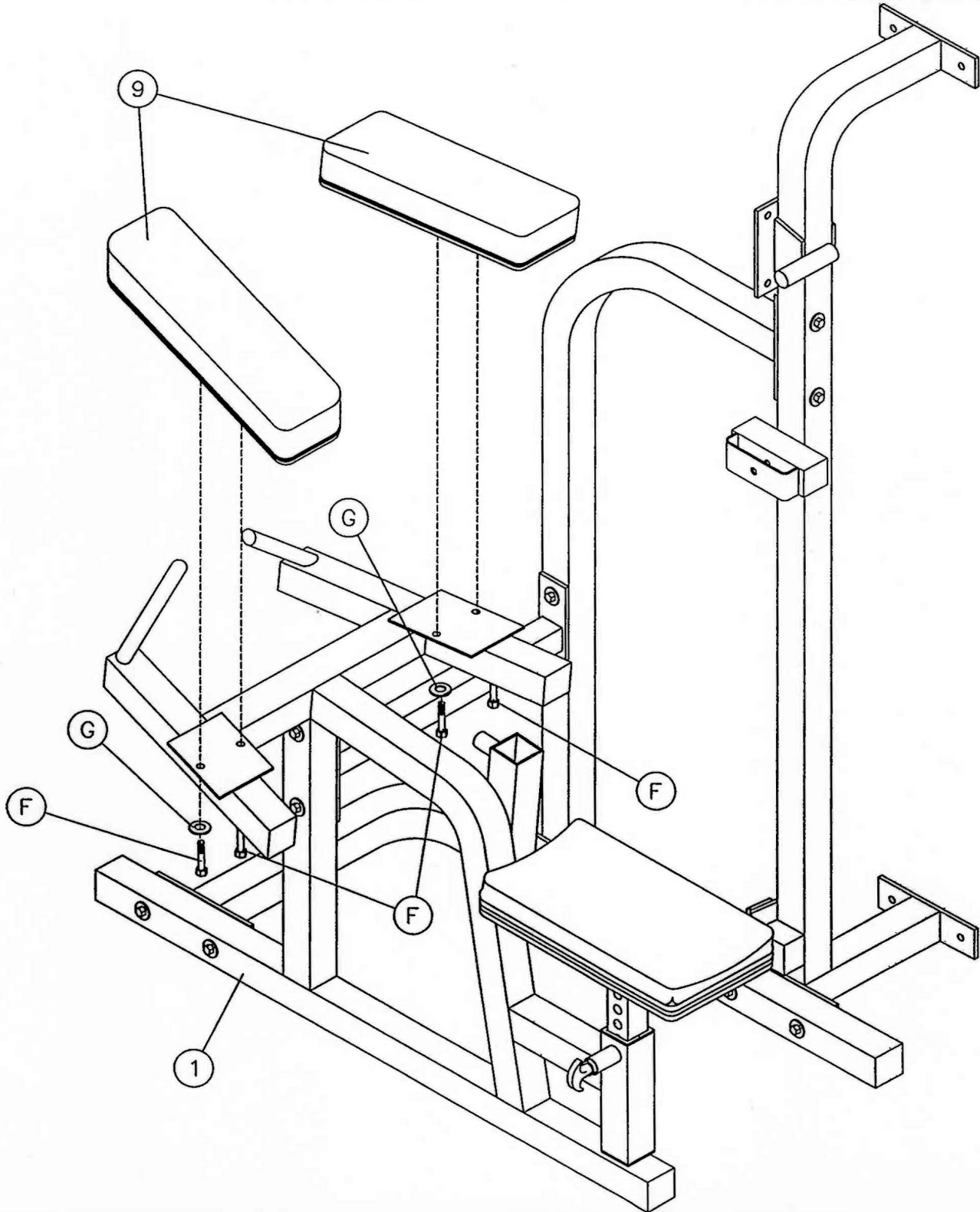
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This diagram illustrates the assembly of a seat for a gym machine. The main components are labeled as follows:

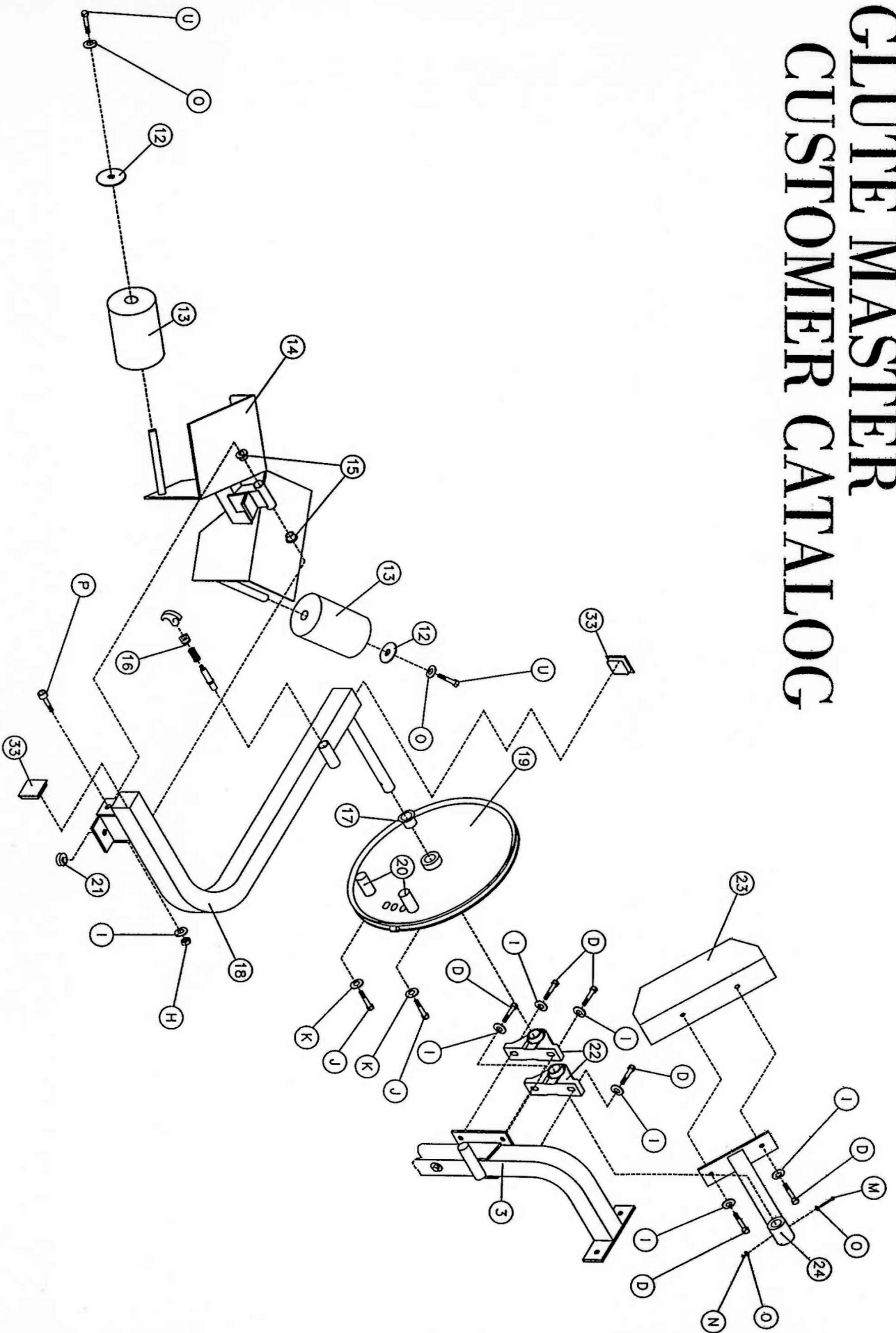
- 1**: The base frame of the machine, showing the main vertical and horizontal rails.
- 6**: A vertical support plate or bracket that connects the seat assembly to the main frame.
- 10**: The seat cushion, shown in an exploded position above the seat plate.
- 11**: A long, narrow support plate that sits between the seat cushion and the main frame.
- F**: A bolt or screw used to secure the support plate (11) to the main frame.
- G**: A washer or spacer used in conjunction with the bolt (F) to ensure proper spacing and alignment.
- 16**: A small component, possibly a pin or clip, used to secure the seat cushion (10) to the support plate (11).

The diagram shows the seat assembly being positioned onto the main frame of the machine, with dashed lines indicating the alignment and placement of the various parts.

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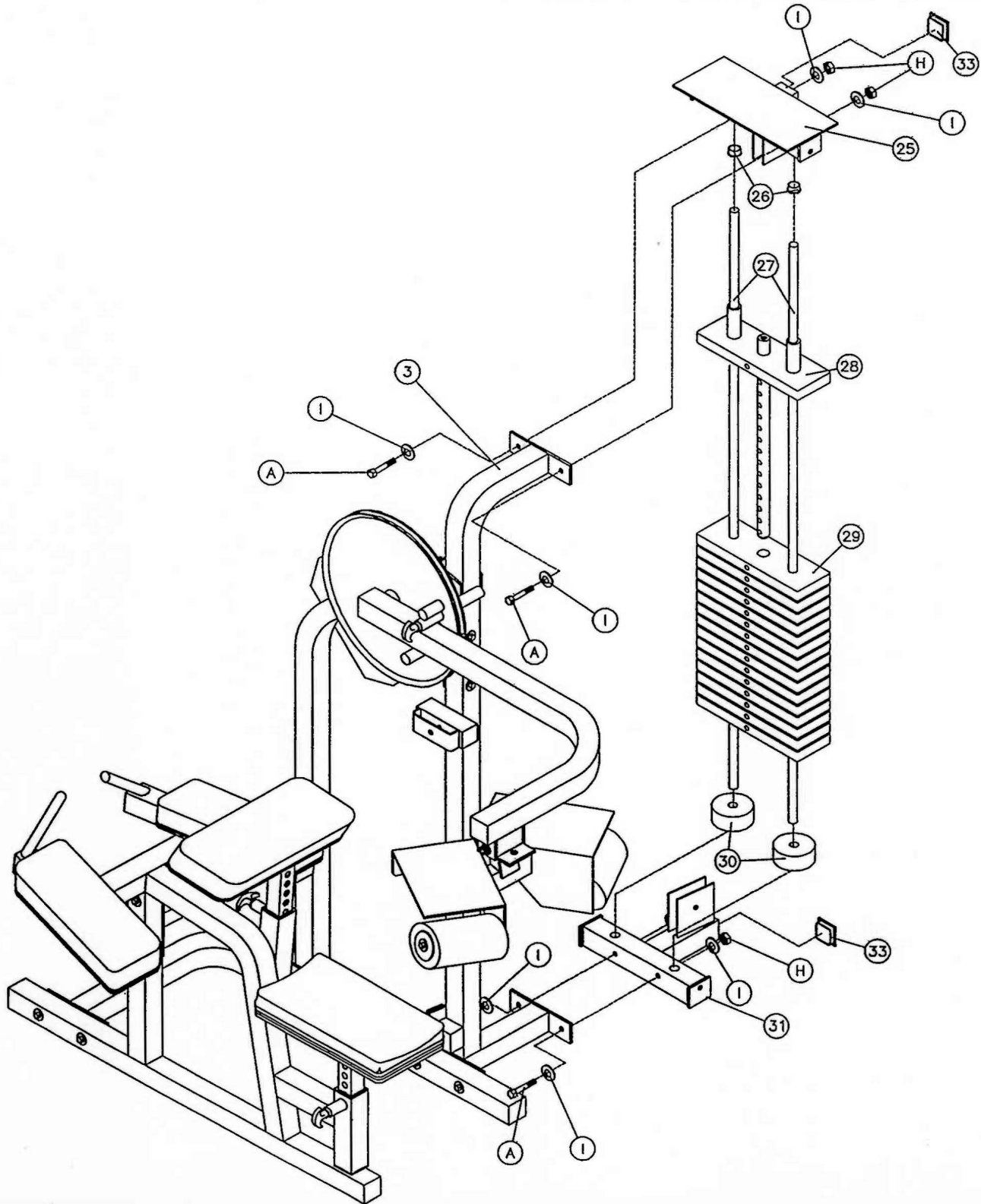
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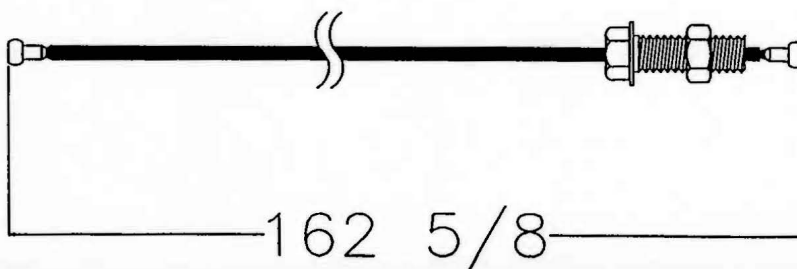
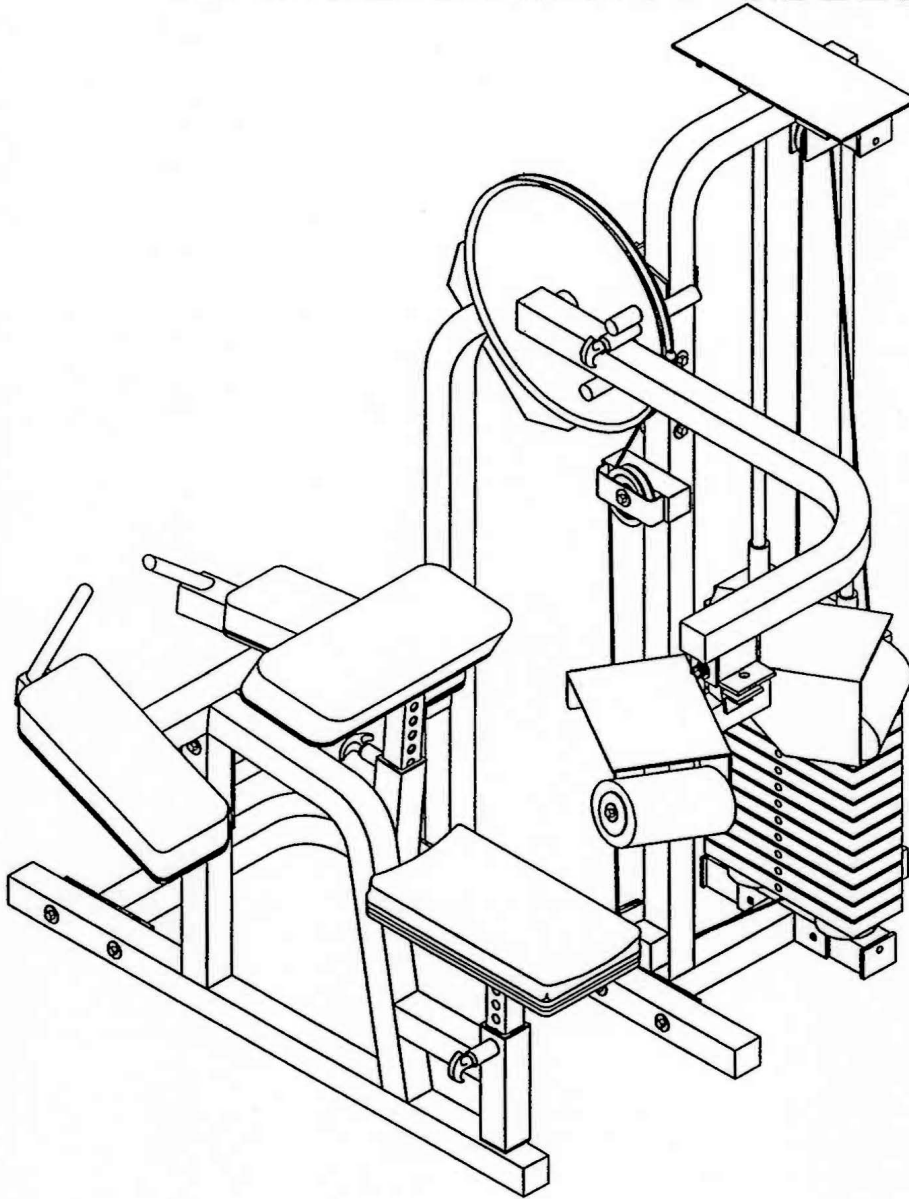
The diagram consists of six numbered steps illustrating the assembly of a mechanical device:

- Step 1:** Shows a large circular pulley being mounted onto a horizontal shaft or frame.
- Step 2:** Shows a complex assembly with multiple pulleys (labeled B, S, T) and structural components (labeled I, H, 35, 36). A belt or cable is being routed around the pulleys.
- Step 3:** Shows a pulley (T) being mounted onto a vertical support structure (I). A component (B) is also shown being attached to the side.
- Step 4:** Shows a vertical support structure (I) being attached to a horizontal base (H) using a bolt (C). A pulley (T) is mounted on top of the vertical support.
- Step 5:** Shows a horizontal plate (C) being attached to a vertical support (I) using a bolt (H). A pulley (T) is mounted on the bottom of the vertical support.
- Step 6:** Shows the final assembly, which is a stack of horizontal plates (I) held together by vertical rods (C) and nuts (H). A pulley (T) is mounted on top of the stack.

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